



EUROPEAN FEDERATION FOR WELDING, JOINING AND CUTTING

**Having satisfied the requirements of the EWF Manufacturer
Certification System for the following Scheme(s):**

Welding Quality Management Scheme EN ISO 3834 Part 2

Company: Cavendish Northern Ltd

The Unit: N/A

Located in: Billingham, United Kingdom

is certified for the product(s):

Fabrication and welding of process pipework, pressure vessels, process skids and structural steel for the nuclear, oil and gas, waste water, petrochemical and other process industries.

with the scope of work stated in the attached Schedule

Certificate number and revision status: 250275/GB – Rev. 0

First Issue date: 11/11/2025

Current issue date: 11/11/2025

Date of expiry: 10/11/2030

**ANBCC Certification Scheme Committee
Representative**

George Gair

TWI Certification Ltd, United Kingdom

Scheme Manager

Emma Freckingham





EUROPEAN FEDERATION FOR WELDING, JOINING AND CUTTING

Schedule Revision Date 11/11/2025 Rev. 0

Related to Certificate Number 250275/GB Rev. 0

Product/Construction standard(s)

EEMUA 159 / ASME B31.3

Alternative Standard(s) (refer to EN ISO 3834-5, clause 4.1 b)

BS EN ISO 15614 / BS EN ISO 9606

Welding Process(es) (EN ISO 4063)

MMA (111) / MAG (136) / TIG (141)

Parent Material Group(s) (CEN ISO/TR 15608)

Group 1 / Group 2 / Group 8 / Group 10 / Group 42 / Group 43 / Group 44 / Group 45

Responsible Welding Coordination Personnel

Scheme	Name (Qualification)	Job Title	Technical knowledge
ISO 3834	D. Anderson CEng SenMWeldI, BSc, Certified International Welding Engineer	Welding Engineer	Comprehensive
	I. Westmoreland, CSWIP Welding Inspector, PCN Level 2 Radiographic Interpretation	QA/QC Welding Inspector	Comprehensive
	M. Heald, Professional Interview	Quality Manager / QA Engineer / RWC	Comprehensive

**ANBCC Certification Scheme Committee
Representative**

George Gair

TWI Certification Ltd, United Kingdom

Scheme Manager

Emma Freckingham





INTERNATIONAL INSTITUTE OF WELDING

Having satisfied the requirements of the
IIW Manufacturer Certification Scheme
according to ISO 3834

Company: Cavendish Northern Ltd

The Unit: N/A

Located in: Billingham, United Kingdom

is certified in accordance with

BS EN ISO 3834 Part 2

For the product(s): Fabrication and welding of process pipework, pressure vessels, process skids and structural steel for the nuclear, oil and gas, waste water, petrochemical and other process industries.

with the scope of work stated in the attached Schedule

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Representative**
George Gair

Scheme Manager

Emma Freckingham

TWI Certification Ltd, United Kingdom





INTERNATIONAL INSTITUTE OF WELDING

Schedule Revision Date 11/11/2025 Rev. 0

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I. Westmoreland, CSWIP Welding Inspector, PCN Level 2 Radiographic Interpretation	QA/QC Welding Inspector	Comprehensive
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ANBCC Certification Scheme Committee

Representative

George Gair

George Gair

TWICertification Ltd, United Kingdom

Scheme Manager

Emma Freckingham

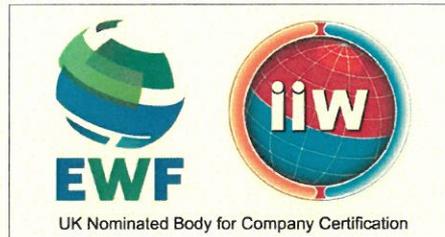
Emma Freckingham



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TWI Certification Ltd Welding Fabricator Certification Scheme

Registration Number 250275/GB Rev 0

This is to Certify that

Cavendish Northern Ltd

*has been assessed in accordance with the
Rules of the scheme in respect of their control
of welding operations involved in the manufacture of:*

***Fabrication and welding of process pipework,
pressure vessels, process skids and structural steel for
the nuclear, oil and gas, waste water, petrochemical
and other process industries.***

as shown on the attached Schedule

*The Company's Welding Management System
complies with ISO 3834 Part 2 and EWF/IIW requirements*

Full details are held on the TWI register of Certified Companies

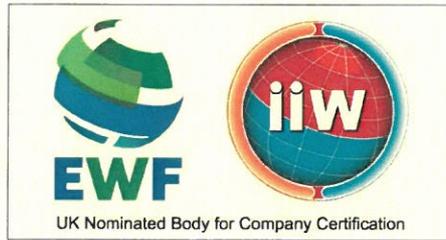
George Gair

Chairman
Certification Management Board

Shree Kulkarni

Scheme Manager

Issued by TWI Certification Ltd, Granta Park, Great Abington, Cambridge CB21 6AL, United Kingdom



Schedule

<p><i>Cavendish Northern Ltd Beaumont House Macklin Avenue Cowpen Industrial Estate Billingham TS23 4HF United Kingdom</i></p>	<p><i>Registration Number 250275/GB Rev 0 Valid: 11 November 2025 to 10 November 2030 (subject to satisfactory periodic surveillance)</i></p>
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<p>Welding Processes (EN ISO 4063):</p>
<p><i>MMA (111) / MAG (135) / TIG (141)</i></p>

<p>Materials (CEN ISO/TR 15608):</p>
<p><i>Group 1 / Group 2 / Group 8 / Group 10 / Group 42 / Group 43 / Group 44 / Group 45</i></p>

Responsible Welding Coordinator(s):
David Anderson CEng SenMWeldI, BSc, Certified European/International Welding Engineer, Comprehensive.
Ian Westmoreland, CSWIP Welding Inspector, PCN Level 2 Radiographic Interpretation, Comprehensive.
Michael Heald, Professional Interview, Comprehensive.

George Gair
 Chairman
 Certification Management Board

[Signature]
 Scheme Manager